1. Product description

The Grundfos MAGNA3 circulator pumps are designed for circulating liquids in the following systems:

- heating systems
- air-conditioning and cooling systems
- domestic hot-water systems.

The pump range can also be used in the following systems:

- ground source heat pump systems
- solar-heating systems.

Duty range

Data	MAGNA3 (N) Single-head pumps	MAGNA3 D Twin-head pumps
Maximum flow rate, Q	78.5 m^3/h	150 m^3/h
Maximum head, H	18 metres	
Maximum system pressure	1.6 MPa (16 bar)	
Liquid temperature	-10 to 110 °C	



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Fig. 1 MAGNA3 pumps

Characteristic features

- $AUTO_{ADAPT}$
- $FLOW_{ADAPT}$
- Proportional-pressure control
- Constant-pressure control
- Constant-temperature control
- Differential-temperature control
- Constant-curve duty
- Maximum or minimum curve duty
- $FLOW_{LIMIT}$
- Automatic night setback
- No external motor protection required
- Insulating shells supplied with single-head pumps for heating systems
- Wide temperature range due to thermal separation of the control box and pump media
- Multipump function.

Benefits

- Low energy consumption. The $AUTO_{ADAPT}$ function ensures energy savings.
- $FLOW_{ADAPT}$ which is a combination of the well-known $AUTO_{ADAPT}$ control mode and a new $FLOW_{LIMIT}$ function.
- Built-in Grundfos differential-pressure and temperature sensor.
- Simple installation.
- No maintenance and long life.
- Extended user interface with TFT display.
- Control panel with self-explanatory push-buttons made of high-quality silicone.
- Operating log.
- Easy system optimisation.
- Heat energy monitor.
- External control and monitoring enabled via add-on modules.
- The complete range is available for a maximum system pressure of 16 bar (PN 16).

Main applications

Heating systems

- Main pump
- mixing loops
- domestic hot water
- heating surfaces
- air-conditioning surfaces.

The MAGNA3 circulator pumps are designed for circulating liquids in heating systems with variable flows where you want to optimise the setting of the pump duty point, thus reducing energy costs. The pumps are also suitable for domestic hot-water systems. Observe local legislation regarding pump house material. Grundfos strongly recommend that you use stainless-steel pumps in domestic hot-water applications to avoid corrosion.

To ensure correct operation, it is important that the sizing range of the system falls within the duty range of the pump.

The pump is especially suitable for installation in existing systems where the differential pressure across the pump is too high in periods with reduced flow demand. The pump is also suitable for new systems where automatic adjustment of the head to the actual flow demand is required, without using expensive bypass valves or similar components.

Furthermore, the pump is suitable for systems with hot-water priority as an external signal can immediately force the pump to operate according to the maximum curve, for example in solar-heating systems.

Operating modes

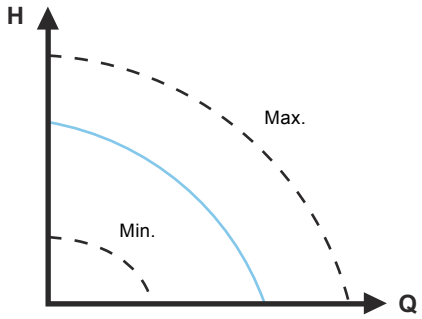


Fig. 13 Maximum and minimum curves

Normal: The pump runs according to the selected control mode.

Note: You can select the control mode and setpoint even if the pump is not running in Normal mode.

Stop: The pump stops.

Min.: You can use the minimum curve mode in periods in which a minimum flow is required.

This operating mode is for instance suitable for manual night setback if automatic night setback is not desired.

Max.: You can use the maximum curve mode in periods in which a maximum flow is required.

This operating mode is for instance suitable for hot-water priority.

You can select the normal, stop, min. and max. operating modes directly by use of the built-in digital inputs. See section *Connection to power supply, terminal-connected versions*, page 40.

Control modes

Factory setting

The pumps have been factory-set to AUTO$_{ADAPT}$ without automatic night setback.

The setpoint has been factory-set. See section *Setting values for control modes*, page 23.

The factory setting is suitable for most installations.

Note: When switched on via the power supply, the pump will start in AUTO$_{ADAPT}$ after approx. 5 seconds.

If the buttons on the control panel are not touched for 15 minutes, the display will go into sleep mode. When a button is touched, the Home display will appear.

AUTO$_{ADAPT}$

Recommended for most heating systems.

During operation, the pump automatically makes the necessary adjustment to the actual system characteristic.

This setting ensures minimum energy consumption and noise level from valves which reduces operating costs and increases comfort.

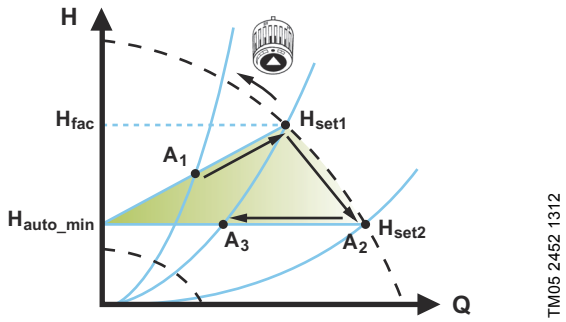


Fig. 14 AUTO$_{ADAPT}$ control

Note: Manual setting of the setpoint is not possible.

When you have enabled the AUTO$_{ADAPT}$ control mode, the pump will start with the factory setting, H_{fac} = H_{set1}, corresponding to approx. 55 % of its maximum head, and then adjust its performance to A_1. See fig. 14.

When the pump registers a lower head on the maximum curve, A_2, the AUTO$_{ADAPT}$ function automatically selects a correspondingly lower control curve, H_{set2}.

If the valves in the system close, the pump adjusts its performance to A_3.

A_1: Original duty point.
A_2: Lower registered head on the max. curve.
A_3: New duty point after AUTO$_{ADAPT}$ control.
H_{set1}: Original setpoint setting.
H_{set2}: New setpoint after AUTO$_{ADAPT}$ control.
H_{fac}: See page 23.
H_{auto_min}: A fixed value of 1.5 m.

The AUTO$_{ADAPT}$ control mode is a form of proportional-pressure control where the control curves have a fixed origin, H_{auto_min}.

The AUTO$_{ADAPT}$ control mode has been developed specifically for heating systems and we do not recommend it for air-conditioning and cooling systems.

4. Operating conditions

General recommendations

Water in heating systems	Water quality according to local standards such as the German standard VDI 2035
Domestic hot water	Degree of hardness up to 14 °dH
Water containing glycol	Maximum viscosity = 10-50 cSt ~ 50 % water / 50 % ethylene glycol at -10 °C

Liquid temperature

Application	Temperature range
General	-10 to 110 °C
Domestic hot-water systems	Up to 65 °C recommended

Ambient conditions

Ambient conditions	
Ambient temperature during operation	0 to 40 °C
Ambient temperature during storage and transport	-40 to 70 °C
Relative air humidity	Maximum 95 %

Maximum operating pressure

PN 6: 6 bar / 0.6 MPa

PN 10: 10 bar / 1.0 MPa

PN 16: 16 bar / 1.6 MPa.

Minimum inlet pressure

The following relative minimum pressure must be available at the pump inlet during operation to avoid cavitation noise and damage to the pump bearings.

The values in the table below apply to single-head pumps and twin-head pumps in single-head operation.

MAGNA3 DN	Liquid temperature		
	75 °C	95 °C	110 °C
	Inlet pressure [bar] / [MPa]		
25-40/60/80/100/100	0.10 / 0.01	0.35 / 0.035	1.0 / 0.10
32-40/60/80/100/120	0.10 / 0.01	0.35 / 0.035	1.0 / 0.10
32-120 F	0.10 / 0.01	0.50 / 0.05	1.1 / 0.11
40-40/60 F	0.10 / 0.01	0.35 / 0.035	1.0 / 0.10
40-80/100 F	0.10 / 0.01	0.50 / 0.05	1.1 / 0.11
40-120/150/180 F	0.10 / 0.01	0.40 / 0.04	1.0 / 0.10
50-40/60/80 F	0.10 / 0.01	0.10 / 0.01	0.7 / 0.07
50-100 F	0.10 / 0.01	0.50 / 0.05	1.1 / 0.11
50-120 F	0.10 / 0.01	0.40 / 0.04	1.0 / 0.10
50-150/180 F	0.20 / 0.02	0.60 / 0.06	1.2 / 0.12
65-40/60/80/100 F	0.20 / 0.02	0.60 / 0.06	1.2 / 0.12
65-120 F	0.10 / 0.01	0.50 / 0.05	1.1 / 0.11
65-150 F	0.40 / 0.04	0.80 / 0.08	1.2 / 0.12
80-40/60/80/100/120 F	0.50 / 0.05	0.90 / 0.09	1.5 / 0.15
100-40/60/80/100/120 F	0.50 / 0.05	0.90 / 0.09	1.5 / 0.15

In the case of cascade twin-head operation, increase the required relative inlet pressure by 0.1 bar / 0.01 MPa compared to the stated values for single-head pumps or twin-head pumps in single-head operation.

Note: The actual inlet pressure plus pump pressure against a closed valve must be lower than the maximum permissible system pressure.

The relative minimum inlet pressures apply to pumps installed up to 300 metres above sea level. For altitudes above 300 metres, increase the required relative inlet pressure by 0.1 bar / 0.01 MPa per 100 metres altitude. The MAGNA3 pump is only approved for an altitude of 2000 metres.

Pumped liquids

The pump is suitable for thin, clean, non-aggressive and non-explosive liquids, not containing solid particles or fibres that may attack the pump mechanically or chemically.

In heating systems, the water should meet the requirements of accepted standards on water quality in heating systems, for example the German standard VDI 2035.

In domestic hot-water systems, we recommend that you use MAGNA3 pumps only for water with a degree of hardness lower than approx. 14 °dH.

In domestic hot-water systems, we recommend that you keep the liquid temperature below 65 °C to eliminate the risk of lime precipitation.

You can use MAGNA3 pumps for pumping water/glycol mixtures up to 50 %.

Example of a water/ethylene glycol mixture:

Maximum viscosity: 10-50 cSt ~ 50 % water / 50 % ethylene glycol mixture at -10 °C.

The pump is controlled by a power-limiting function that protects against overload.

The pumping of glycol mixtures will affect the maximum curve and reduce the performance, depending on the water/ethylene glycol mixture and the liquid temperature.

To prevent the ethylene glycol mixture from degrading, avoid temperatures exceeding the rated liquid temperature and minimise the operating time at high temperatures.

You must clean and flush the system before the ethylene glycol mixture is added.

To prevent corrosion or lime precipitation, check and maintain the ethylene glycol mixture regularly. If further dilution of the supplied ethylene glycol is required, follow the glycol supplier's instructions.

Differential-pressure and temperature sensor

MAGNA3 incorporates a Grundfos differential-pressure and temperature sensor. The sensor is located in the pump housing in a channel between the inlet and outlet ports.

Via a cable, the sensor sends an electrical signal for the differential pressure across the pump and for the liquid temperature to the controller in the control box.

If the Grundfos sensor is faulty, it will keep the last known feedback signal. The differential-pressure sensor and temperature sensor offer substantial benefits:

- direct feedback on the pump display
- complete pump control
- measurement of the pump workload for precise and optimum control resulting in higher energy efficiency.

Sensor specifications

Temperature

Temperature range during operation	Accuracy
-10 to +35 °C	± 4 °C
+35 to +90 °C	± 2 °C
+90 to +110 °C	± 4 °C

Electrical data

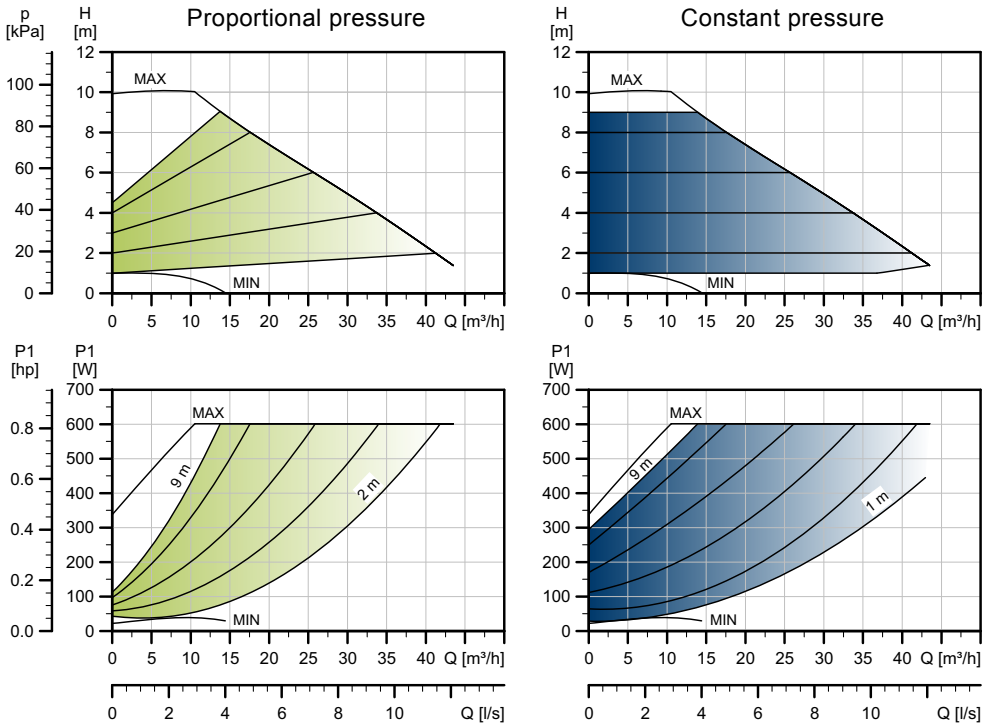
Pump type	MAGNA3 (D)
Enclosure class	IPX4D (EN 60529).
Insulation class	F.
Supply voltage	1 x 230 V ± 10 %, 50/60 Hz, PE.
Three digital inputs	External potential-free contact. Contact load: 5 V, 10 mA. Screened cable. Loop resistance: Maximum 130 Ω.
Analog input	4-20 mA (load: 150 Ω). 0-10 VDC (load: > 10 kΩ).
Two relay outputs	Internal potential-free changeover contact. Maximum load: 250 V, 2 A, AC1. Minimum load: 5 VDC, 20 mA. Screened cable, depending on signal level.
Bus input	Grundfos Communication Interface Modules (add-on CIM modules) for • GENIbus • LonWorks • PROFIBUS DP • Modbus RTU • GSM/GPRS • Grundfos Remote Management • BACnet MS/TP • Ethernet.
Leakage current	$I_{leakage}$ < 3.5 mA. The leakage currents are measured in accordance with EN 60335-1.
EMC	Standards used: EN 55014-1:2006+A1:2009+A2:2011, EN 55014-2:1997+A1:2001+A2:2008, EN 61000-3-2:2006+A1:2009+A2:2009 and EN 61000-3-3:2013.
Cos φ	Terminal-connected versions have a built-in active PFC (Power Factor Control) which gives a cos φ from 0.98 to 0.99, i.e. very close to 1. Plug-connected versions have no PFC and therefore the power factor is from 0.50 to 0.99.
Consumption when the pump is stopped	4 to 10 W, depending on activity, i.e. reading the display, use of Grundfos GO, interaction with modules, etc. 4 W, when the pump is stopped and there is no activity.

Sound pressure level

Pump type	MAGNA3 (D)
Sound pressure level	≤ 43 dB(A)

MAGNA3 65-100 F (N)

1 x 230 V, 50/60 Hz



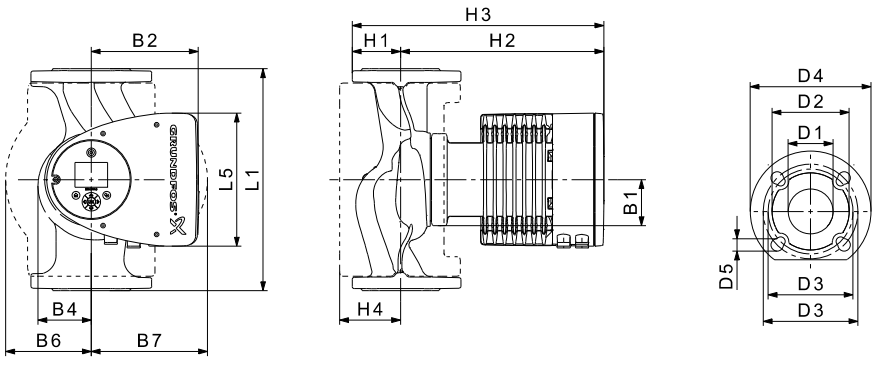
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Speed	P1 [W]	$I_{1/1}$ [A]
Min.	21	0.23
Max.	613	2.70

The pump incorporates overload protection.

Net weights [kg]	Gross weights [kg]	Ship. vol. [m^3]
21.0	24.7	0.06

Connections: See *Pipe connections*, page 134.
System pressure: Max. 1.0 MPa (10 bar). Also available as max. 1.6 MPa (16 bar).
Liquid temperature: -10 to 110 °C (TF 110).
Also available with: Stainless-steel pump housing, type N.
Specific EEI: 0.17.



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Pump type	Dimensions [mm]															
	L1	L5	B1	B2	B4	B6	B7	H1	H2	H3	H4	D1	D2	D3	D4	D5
MAGNA3 65-100 F (N)	340	204	84	164	73	133	133	74	312	386	94	65	119	130/145	185	14/19

For product numbers, see page 139.

10. Product numbers

Single-head pumps

Pump type	Port-to-port length [mm]	Threaded pipe connection			Data sheet Page
		Cast iron		Stainless steel	
		PN 10	PN 16	PN 10	
MAGNA3 25-40 (N)	180	97924244	97924249	97924336	45
MAGNA3 25-60 (N)	180	97924245	97924250	97924337	46
MAGNA3 25-80 (N)	180	97924246	97924251	97924338	47
MAGNA3 25-100 (N)	180	97924247	97924252	97924339	48
MAGNA3 25-120 (N)	180	97924248	97924253	97924340	49
MAGNA3 32-40 (N)	180	97924254	97924260	97924341	50
MAGNA3 32-60 (N)	180	97924255	97924261	97924342	52
MAGNA3 32-80 (N)	180	97924256	97924262	97924343	54
MAGNA3 32-100 (N)	180	97924257	97924263	97924344	56
MAGNA3 32-120 (N)	180	98609707	98609709	98609711	58

Pump type	Port-to-port length [mm]	Flange connection					Data sheet Page
		Cast iron				Stainless steel	
		PN 6	PN 10	PN 6/10	PN 16	PN 6/10	
MAGNA3 32-40 F (N)	220			98333834	98333832	98333836	59
MAGNA3 32-60 F (N)	220			98333854	98333852	98333856	61
MAGNA3 32-80 F (N)	220			98333874	98333872	98333876	63
MAGNA3 32-100 F (N)	220			97924258	97924264	97924345	65
MAGNA3 32-120 F (N)	220			97924259	97924265	97924346	67
MAGNA3 40-40 F (N)	220			97924266	97924273	97924347	69
MAGNA3 40-60 F (N)	220			97924267	97924274	97924348	71
MAGNA3 40-80 F (N)	220			97924268	97924275	97924349	73
MAGNA3 40-100 F (N)	220			97924269	97924276	97924350	75
MAGNA3 40-120 F (N)	250			97924270	97924277	97924351	77
MAGNA3 40-150 F (N)	250			97924271	97924278	97924352	79
MAGNA3 40-180 F (N)	250			97924272	97924279	97924353	81
MAGNA3 50-40 F (N)	240			97924280	97924287	97924354	83
MAGNA3 50-60 F (N)	240			97924281	97924288	97924355	85
MAGNA3 50-80 F (N)	240			97924282	97924289	97924356	87
MAGNA3 50-100 F (N)	280			97924283	97924290	97924357	89
MAGNA3 50-120 F (N)	280			97924284	97924291	97924358	91
MAGNA3 50-150 F (N)	280			97924285	97924292	97924359	93
MAGNA3 50-180 F (N)	280			97924286	97924293	97924360	95
MAGNA3 65-40 F (N)	340			97924294	97924300	97924361	97
MAGNA3 65-60 F (N)	340			97924295	97924301	97924362	99
MAGNA3 65-80 F (N)	340			97924296	97924302	97924363	101
MAGNA3 65-100 F (N)	340			97924297	97924303	97924364	103
MAGNA3 65-120 F (N)	340			97924298	97924304	97924365	105
MAGNA3 65-150 F (N)	340			97924299	97924305	97924366	107
MAGNA3 80-40 F	360	97924306	97924316		97924326		109
MAGNA3 80-60 F	360	97924307	97924317		97924327		111
MAGNA3 80-80 F	360	97924308	97924318		97924328		113
MAGNA3 80-100 F	360	97924309	97924319		97924329		115
MAGNA3 80-120 F	360	97924310	97924320		97924330		117
MAGNA3 100-40 F	450	97924311	97924321		97924331		119
MAGNA3 100-60 F	450	97924312	97924322		97924332		121
MAGNA3 100-80 F	450	97924313	97924323		97924333		123
MAGNA3 100-100 F	450	97924314	97924324		97924334		125
MAGNA3 100-120 F	450	97924315	97924325		97924335		127

Note: Click on the product number and go directly to the performance curve in Grundfos Product Center.